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	1 Hydro	ogen Cyanide Sensor	Ś
Figure 1 HCN-	A1 Schematic D	Diagram	
Ø1		Worker	
	13.5 PC		
Øt	Reference Sensing area Do not obscure	HYDROGEN (MA HCN-A1 12345 g	0.7 recess
	А	Il dimensions in millimetres (± 0.15mm)	The second secon
Тор	View	Bottom View Side View	
PERFORMANCE	Sensitivity	nA/ppm in 30ppm HCN	55 to 8
	Response time	t <sub>90</sub> (s) from zero to 30ppm HCN	< 7
	Zero current	ppm equivalent in zero air	< 1
	Resolution	RMS noise (ppm equivalent)	< 0.0
	Range Linearity	ppm HCN limit of performance warranty ppm error at full scale, linear at zero, 40ppm HCN	1( 4 to
	Overgas limit	maximum ppm for stable response to gas pulse	15
LIFETIME	Zero drift	ppm equivalent change/year in lab air	r
	Sensitivity drift	% change/year in lab air, monthly test	1
	Operating life	months until 80% original signal (12 month warranted	l) > 1
ENVIRONMENTA			
ENVIRONMENTA	Sensitivity @ -20°	C% (output @ -20°C/output @ 20°C) @ 30ppm HCN	
ENVIRONMENTA	Sensitivity @ -20° Sensitivity @ 50°	C% (output @ 50°C/output @ 20°C) @ 30ppm HCN	105 to 12
ENVIRONMENTA	Sensitivity @ -20°		105 to 12 < 0 to
ENVIRONMENTA	Sensitivity @ -20° Sensitivity @ 50° Zero @ -20°C	C% (output @ 50°C/output @ 20°C) @ 30ppm HCN ppm equivalent change from 20°C	105 to 12 < 0 to < 2
	Sensitivity @ $-20^{\circ}$ Sensitivity @ $50^{\circ}$ Zero @ $-20^{\circ}$ C Zero @ $50^{\circ}$ C H <sub>2</sub> S sensitivity NO <sub>2</sub> sensitivity	C% (output @ 50°C/output @ 20°C) @ 30ppm HCN ppm equivalent change from 20°C ppm equivalent change from 20°C %measured gas @ 20ppm H <sub>2</sub> S %measured gas @ 10ppm NO <sub>2</sub>	105 to 12 < 0 to < < < 30 < -12
CROSS	Sensitivity @ -20° Sensitivity @ 50° Zero @ -20°C Zero @ 50°C H <sub>2</sub> S sensitivity NO <sub>2</sub> sensitivity Cl <sub>2</sub> sensitivity	C% (output @ 50°C/output @ 20°C) @ 30ppm HCN ppm equivalent change from 20°C ppm equivalent change from 20°C %measured gas @ 20ppm H <sub>2</sub> S %measured gas @ 10ppm NO <sub>2</sub> %measured gas @ 10ppm Cl <sub>2</sub>	105 to 12 < 0 to < 30 < -18 <18
CROSS	Sensitivity @ -20° Sensitivity @ 50° Zero @ -20°C Zero @ 50°C H <sub>2</sub> S sensitivity NO <sub>2</sub> sensitivity Cl <sub>2</sub> sensitivity NO sensitivity	C% (output @ 50°C/output @ 20°C) @ 30ppm HCN ppm equivalent change from 20°C ppm equivalent change from 20°C %measured gas @ 20ppm H <sub>2</sub> S %measured gas @ 10ppm NO <sub>2</sub> %measured gas @ 10ppm Cl <sub>2</sub> %measured gas @ 50ppm NO	105 to 1: < 0 to < < < 30 < -1: < -1: < -
CROSS	Sensitivity @ -20° Sensitivity @ 50° Zero @ -20°C Zero @ 50°C H <sub>2</sub> S sensitivity NO <sub>2</sub> sensitivity Cl <sub>2</sub> sensitivity NO sensitivity SO <sub>2</sub> sensitivity	C% (output @ 50°C/output @ 20°C) @ 30ppm HCN ppm equivalent change from 20°C ppm equivalent change from 20°C %measured gas @ 20ppm H <sub>2</sub> S %measured gas @ 10ppm NO <sub>2</sub> %measured gas @ 10ppm Cl <sub>2</sub> %measured gas @ 50ppm NO %measured gas @ 20ppm SO <sub>2</sub>	105 to 1: < 0 to < < 30 < -1: < - < 10 (transient
CROSS	Sensitivity @ -20° Sensitivity @ 50° Zero @ -20°C Zero @ 50°C H <sub>2</sub> S sensitivity NO <sub>2</sub> sensitivity Cl <sub>2</sub> sensitivity NO sensitivity SO <sub>2</sub> sensitivity CO sensitivity	C% (output @ 50°C/output @ 20°C) @ 30ppm HCN ppm equivalent change from 20°C ppm equivalent change from 20°C %measured gas @ 20ppm H <sub>2</sub> S %measured gas @ 10ppm NO <sub>2</sub> %measured gas @ 10ppm Cl <sub>2</sub> %measured gas @ 50ppm NO %measured gas @ 20ppm SO <sub>2</sub> %measured gas @ 400ppm CO	105 to 1: < 0 to < < 30 < -1: < < 10 < 10 (transient < 0
CROSS	Sensitivity @ -20° Sensitivity @ 50° Zero @ -20°C Zero @ 50°C H <sub>2</sub> S sensitivity NO <sub>2</sub> sensitivity Cl <sub>2</sub> sensitivity NO sensitivity SO <sub>2</sub> sensitivity	C% (output @ 50°C/output @ 20°C) @ 30ppm HCN ppm equivalent change from 20°C ppm equivalent change from 20°C %measured gas @ 20ppm H <sub>2</sub> S %measured gas @ 10ppm NO <sub>2</sub> %measured gas @ 10ppm CI <sub>2</sub> %measured gas @ 50ppm NO %measured gas @ 20ppm SO <sub>2</sub> %measured gas @ 400ppm CO %measured gas @ 400ppm H <sub>2</sub>	105 to 1: < 0 to < < 30 < -10 < -10 < 0 < 0 < 0 < 0
CROSS	Sensitivity @ -20° Sensitivity @ 50° Zero @ -20°C Zero @ 50°C H <sub>2</sub> S sensitivity NO <sub>2</sub> sensitivity Cl <sub>2</sub> sensitivity NO sensitivity SO <sub>2</sub> sensitivity CO sensitivity H <sub>2</sub> sensitivity H <sub>2</sub> sensitivity H <sub>3</sub> sensitivity	C% (output @ 50°C/output @ 20°C) @ 30ppm HCN ppm equivalent change from 20°C ppm equivalent change from 20°C %measured gas @ 20ppm H <sub>2</sub> S %measured gas @ 10ppm NO <sub>2</sub> %measured gas @ 10ppm CI <sub>2</sub> %measured gas @ 50ppm NO %measured gas @ 20ppm SO <sub>2</sub> %measured gas @ 400ppm CO %measured gas @ 400ppm H <sub>2</sub> %measured gas @ 80ppm C <sub>2</sub> H <sub>4</sub> %measured gas @ 20ppm NH <sub>3</sub>	105 to 12 < 0 to < : < 30 < -18 <
CROSS	Sensitivity @ $-20^{\circ}$ Sensitivity @ $50^{\circ}$ Zero @ $-20^{\circ}$ C Zero @ $50^{\circ}$ C H <sub>2</sub> S sensitivity NO <sub>2</sub> sensitivity Cl <sub>2</sub> sensitivity NO sensitivity SO <sub>2</sub> sensitivity CO sensitivity H <sub>2</sub> sensitivity H <sub>2</sub> sensitivity	C% (output @ 50°C/output @ 20°C) @ 30ppm HCN ppm equivalent change from 20°C ppm equivalent change from 20°C %measured gas @ 20ppm H <sub>2</sub> S %measured gas @ 10ppm NO <sub>2</sub> %measured gas @ 10ppm CI <sub>2</sub> %measured gas @ 50ppm NO %measured gas @ 20ppm SO <sub>2</sub> %measured gas @ 400ppm CO %measured gas @ 400ppm H <sub>2</sub> %measured gas @ 80ppm C <sub>2</sub> H <sub>4</sub>	105 to 12 < 0 to < 30 < -18 < -18 < -2 < 10 (transien < 0 < 0 < 0 < 0
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CROSS SENSITIVITY	Sensitivity @ $-20^{\circ}$ Sensitivity @ $50^{\circ}$ Zero @ $-20^{\circ}$ C Zero @ $50^{\circ}$ C H <sub>2</sub> S sensitivity NO <sub>2</sub> sensitivity Cl <sub>2</sub> sensitivity NO sensitivity SO <sub>2</sub> sensitivity CO sensitivity CO sensitivity H <sub>2</sub> sensitivity C <sub>2</sub> H <sub>4</sub> sensitivity NH <sub>3</sub> sensitivity CO <sub>2</sub> sensitivity Temperature range	C% (output @ 50°C/output @ 20°C) @ 30ppm HCN ppm equivalent change from 20°C ppm equivalent change from 20°C %measured gas @ 20ppm H <sub>2</sub> S %measured gas @ 10ppm NO <sub>2</sub> %measured gas @ 10ppm Cl <sub>2</sub> %measured gas @ 50ppm NO %measured gas @ 20ppm SO <sub>2</sub> %measured gas @ 400ppm CO %measured gas @ 400ppm H <sub>2</sub> %measured gas @ 80ppm C <sub>2</sub> H <sub>4</sub> %measured gas @ 20ppm NH <sub>3</sub> %measured gas @ 5% volume CO <sub>2</sub> e °C kPa	105 to 12 < 0 to < 30 < -18 < -7 < 10 (transier < 0 < 0 < 0 < 0 < 0 < 0 < 0 < 0 < 0 < 0
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CROSS SENSITIVITY	Sensitivity @ $-20^{\circ}$ Sensitivity @ $50^{\circ}$ Zero @ $-20^{\circ}$ C Zero @ $50^{\circ}$ C H <sub>2</sub> S sensitivity NO <sub>2</sub> sensitivity Cl <sub>2</sub> sensitivity NO sensitivity SO <sub>2</sub> sensitivity CO sensitivity CO sensitivity H <sub>2</sub> sensitivity C <sub>2</sub> H <sub>4</sub> sensitivity NH <sub>3</sub> sensitivity CO <sub>2</sub> sensitivity Temperature range	C% (output @ 50°C/output @ 20°C) @ 30ppm HCN ppm equivalent change from 20°C ppm equivalent change from 20°C %measured gas @ 20ppm H <sub>2</sub> S %measured gas @ 10ppm NO <sub>2</sub> %measured gas @ 10ppm Cl <sub>2</sub> %measured gas @ 50ppm NO %measured gas @ 20ppm SO <sub>2</sub> %measured gas @ 400ppm CO %measured gas @ 400ppm CO %measured gas @ 80ppm C <sub>2</sub> H <sub>4</sub> %measured gas @ 20ppm NH <sub>3</sub> %measured gas @ 5% volume CO <sub>2</sub> e °C kPa % rh continuous months @ 3 to 20°C (stored in original container)	75 to 9 105 to 12 < 0 to < : < 30 < -18 <18 <18 <18 <18 <18 <18 <18 <18 <18 <18 <18 <18 <18 <18 <18 <18 <18 <18 <18 <18 <18 <18 <18 <18 <18 <18 <18 <18 <18 <18 <18 <18 <18 <18 <18 <18 <18 <18 <18 <18 <18 <18 <18 <18 <18 <18 <18 <18 <18 <18 <18 <18 <18 <18 <18 <18 <18 <18 <19 <18 <18 <18 <18 <18 <18 <18 <18 <18 <18 <18 <18 <18 <18 <18 <18 <18 <18 <18 <18 <18 <18 <18 <18 <18 <18 <18 <18 <18 <18 <18 <18 <18 <18 <18 <18 <18 <18 <19 <19 <19 <19 <19 <19 <19 <19 <19 <19 <19 <19 <19 <19 <19 <19 <19 <19 <19 <19 <19 <19 <19 <19 <19 <19 <19 <19 <19 <19 <19 <19 <19 <19 <19 <19 <19 <19 <19 <19 <19 <19 <19 <19 <19 <19 <19 <19 <19 <19 <19 <19 <19 <19 <19 <19 <19 <19 <19 <19 <19 <19 <19 <19 <19 <19 <19 <19 <19 <19 <19 <19 <19 <19 <19 <19 <19 <19 <19 <19 <19 <19 <19 <19 <19 <19 <19 <19 <19 <19 <19 <19 <19 <19 <19 <19 <19 <19 <19 <19 <19 <19 <19 <19 <19 <19 <19 <19 <19 <19 <19 <19 <19 <19 <19 <19 <19 <19 <19 <19 <19 <19 <19 <19 <19 <19 <19 <19 <19 <19 <19 <19 <19 <19 <19 <19 <19 <19 <19 <19 <19 <19 <19 <19 <19 <19 <19 <19 <19 <19 <19 <19 <19 <1
CROSS SENSITIVITY	Sensitivity @ $-20^{\circ}$ Sensitivity @ $50^{\circ}$ Zero @ $-20^{\circ}$ C Zero @ $50^{\circ}$ C H <sub>2</sub> S sensitivity NO <sub>2</sub> sensitivity Cl <sub>2</sub> sensitivity NO sensitivity SO <sub>2</sub> sensitivity CO sensitivity CO sensitivity H <sub>2</sub> sensitivity C <sub>2</sub> H <sub>4</sub> sensitivity NH <sub>3</sub> sensitivity CO <sub>2</sub> sensitivity CO <sub>2</sub> sensitivity Temperature range Humidity range Storage period	C% (output @ 50°C/output @ 20°C) @ 30ppm HCN ppm equivalent change from 20°C ppm equivalent change from 20°C %measured gas @ 20ppm H <sub>2</sub> S %measured gas @ 10ppm NO <sub>2</sub> %measured gas @ 10ppm Cl <sub>2</sub> %measured gas @ 50ppm NO %measured gas @ 20ppm SO <sub>2</sub> %measured gas @ 400ppm CO %measured gas @ 400ppm H <sub>2</sub> %measured gas @ 80ppm C <sub>2</sub> H <sub>4</sub> %measured gas @ 20ppm NH <sub>3</sub> %measured gas @ 5% volume CO <sub>2</sub> e °C kPa % rh continuous	105 to 12 < 0 to < 30 < -18 < -18 <
CROSS SENSITIVITY	Sensitivity @ -20° Sensitivity @ 50° Zero @ -20°C Zero @ 50°C H <sub>2</sub> S sensitivity NO <sub>2</sub> sensitivity Cl <sub>2</sub> sensitivity NO sensitivity SO <sub>2</sub> sensitivity CO sensitivity CO sensitivity H <sub>2</sub> sensitivity C <sub>2</sub> H <sub>4</sub> sensitivity NH <sub>3</sub> sensitivity CO <sub>2</sub> sensitivity CO <sub>2</sub> sensitivity Temperature range Humidity range Storage period Load resistor	C% (output @ 50°C/output @ 20°C) @ 30ppm HCN ppm equivalent change from 20°C ppm equivalent change from 20°C %measured gas @ 20ppm $H_2S$ %measured gas @ 10ppm $NO_2$ %measured gas @ 10ppm $CI_2$ %measured gas @ 50ppm $NO$ %measured gas @ 20ppm $SO_2$ %measured gas @ 400ppm $CO$ %measured gas @ 400ppm $H_2$ %measured gas @ 400ppm $H_2$ %measured gas @ 20ppm $NH_3$ %measured gas @ 20ppm $NH_3$ %measured gas @ 5% volume $CO_2$ e °C kPa % rh continuous months @ 3 to 20°C (stored in original container) $\Omega$ (recommended)	105 to 12 < 0 to < 30 < -18 < -7 < 10 (transien < 0 < 0 < 0 < 0 < 0 < 0 < 0 < 0 < 0 < 0
CROSS SENSITIVITY KEY SPECIFICATIONS	Sensitivity @ -20° Sensitivity @ 50°C Zero @ -20°C Zero @ 50°C H <sub>2</sub> S sensitivity NO <sub>2</sub> sensitivity Cl <sub>2</sub> sensitivity NO sensitivity SO <sub>2</sub> sensitivity CO sensitivity CO sensitivity CO sensitivity C <sub>2</sub> H <sub>4</sub> sensitivity NH <sub>3</sub> sensitivity CO <sub>2</sub> sensitivity CO <sub>2</sub> sensitivity Temperature range Humidity range Storage period Load resistor Bias voltage Weight	C% (output @ 50°C/output @ 20°C) @ 30ppm HCN ppm equivalent change from 20°C ppm equivalent change from 20°C %measured gas @ 20ppm H <sub>2</sub> S %measured gas @ 10ppm NO <sub>2</sub> %measured gas @ 10ppm Cl <sub>2</sub> %measured gas @ 50ppm NO %measured gas @ 20ppm SO <sub>2</sub> %measured gas @ 400ppm CO %measured gas @ 400ppm H <sub>2</sub> %measured gas @ 80ppm C <sub>2</sub> H <sub>4</sub> %measured gas @ 20ppm NH <sub>3</sub> %measured gas @ 5% volume CO <sub>2</sub> e °C kPa % rh continuous months @ 3 to 20°C (stored in original container) Ω (recommended) mV	105 to 1: < 0 to < < 3: < -1: < -2 < 10 (transient < 0 < 0 < 0 < 0 < 0 < 0 < 0 < 0 < 0 < 0

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# **HCN-A1 Performance Data**

#### Figure 2 Sensitivity Temperature Dependence

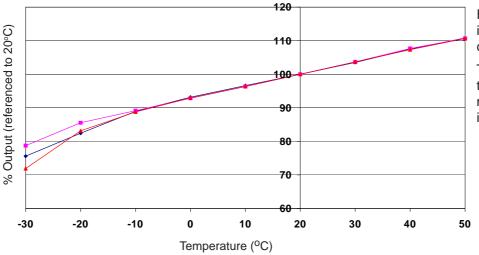


Figure 2 shows the variation in sensitivity caused by changes in temperature.

This data is taken from a typical batch of sensors. The mean and  $\pm 95\%$  confidence intervals are shown.

### Figure 3 Zero Temperature Dependence

Specification

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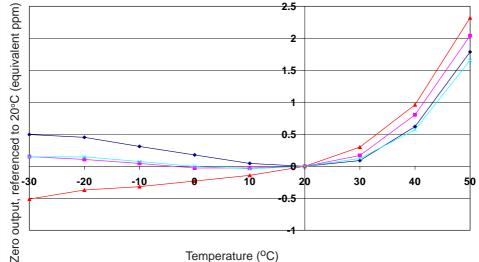
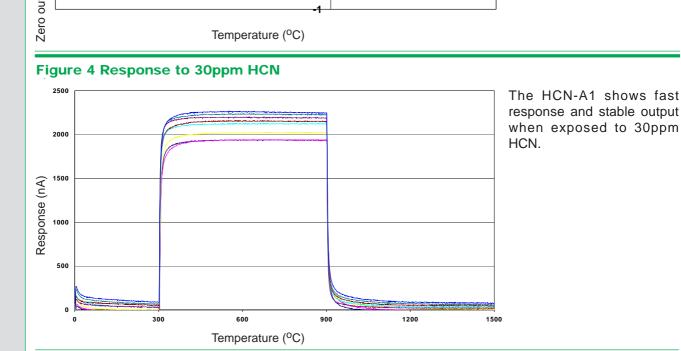


Figure 3 shows the variation in zero output caused by changes in temperature, expressed as ppm gas equivalent, referenced to zero at 20°C.

This data is taken from a typical batch of sensors.



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